



	260	380
A	48	54
B	48	54
C	26	38

#### Features:

- 90 volt DC variable speed motor
- Air clutch and brake
- A commercial index mechanism
- Cast iron dial
- Dial overload clutch
- Dial shot pinned for accuracy
- Shot pin safety stop
- Ring gear and pinion drive
- Reciprocating lower tooling plate
- Full length cam shaft
- Stationary or open center in dial
- Enclosed and hardened cam for tooling plate motion
- Accuracy to .001

The dials on all Westlund Bases rotate on large diameter ball bearings insuring smoothness, accuracy and support in the nest area. The radial location of the dial is provided by a hardened and ground shot pin locating in hardened bushings. The shot pin is actuated by the movement of the tooling plate. Additional holes are provided in the shot pin bracket for installation of a micro switch to detect the position of the shop pin.

The ring gear and pinion are precision machined; tufftrided and dry film lubricated for wear resistance. The pinion is actuated by a commercial indexing drive to provide the controlled acceleration and dynamics required for heavy duty and high speed operations.

Many customers find it economical and convenient to have Westlund Engineering design, build a assemble the tooling to their specifications.

At your request, a company representative will analyze your application and recommend the proper equipment

# WESTLUND

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